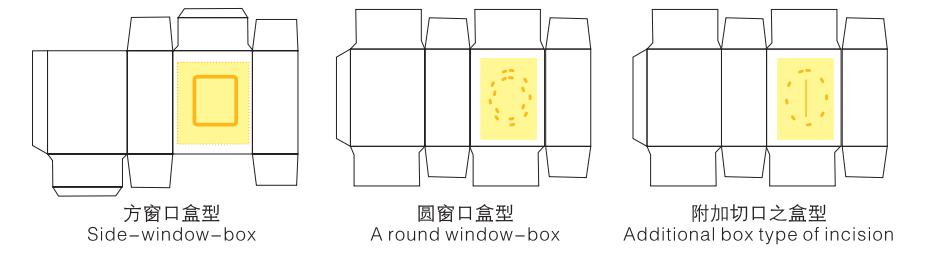


TC-650/1100

Full-auto High Speed Window Patching Machine
全自动高速贴窗机



- ① 给纸系统
Paper feeding system
- ② 上胶系统
Gluing system
- ③ 贴膜系统
Film system
- ④ 收纸系统
Paper receiving system

给纸系统

Paper feeding system

- 本机采用（日本）抽纸皮带进行底部抽纸，可不停机连续加纸；间断式皮带输送采用伺服控制，带有两种出纸模式；多条输送皮带都装有齿轮和齿条装置，可调整皮带的左右位置。
- This machine used the Japan imported belt to draw out the paper from the bottom and non-stop machine used to continuously add and feed the paper;discontinuous belt conveying adopts servo control, with two kinds of paper out mode ;multiple carrying belts have been equipped with gear and gear rack device which can adjust the position of belt, be more left or more right.

上胶系统

Gluing system

- 采用单条304不锈钢辊传动胶水，钢管辊支架采用刮板式装置，可快速调节胶水厚薄，宽窄可调节不浪费胶水，用户可采用柔性模版印胶，安装模版印胶准确、方便、快捷，印胶左右位置可随意调整，前后位置调整采用相位调整器调整，可不停机调整印胶的前后左右位置。滚筒采用自动脱开装置如空纸张时不会将胶水印到皮带上。胶水采用上置倒立瓶装置自动流出，清洁保养更加方便。
- It adopts 304 stainless steel cylinder to drive glue, and use scraper device to adjust the thickness and width of glue and save glue at the great extent. The user may use flexo template for gluing accurately and efficiently. Gluing position can be adjusted left and right reely or front and back via phase regulator while maintaining normal operation. The rollers can be disengaged to avoid glue on belt in case of no paper. Glue container is inverted so that the glue goes out smoothly and it is easy to clean.

贴膜系统

Film system

- 采用伺服直线驱动，胶片长度通过触摸屏输入。采用辊刀自动裁切膜的长短；自动压出膜的锯齿线，自动分切膜的开口（如面巾纸盒），采用吸气管辊将膜吸贴到纸盒上，可不停机调整膜前后左右位置。
- Using servo linear drive, the length of the film input through the touch screen. With the rolling knife, the film can be automatically cut. The sawtooth line can be automatically pressed out and also cut out the mouth of film(such as facial tissue box). Using suction cylinder to hold the cut film onto the blank, and the position of the film can be adjusted without stopping.

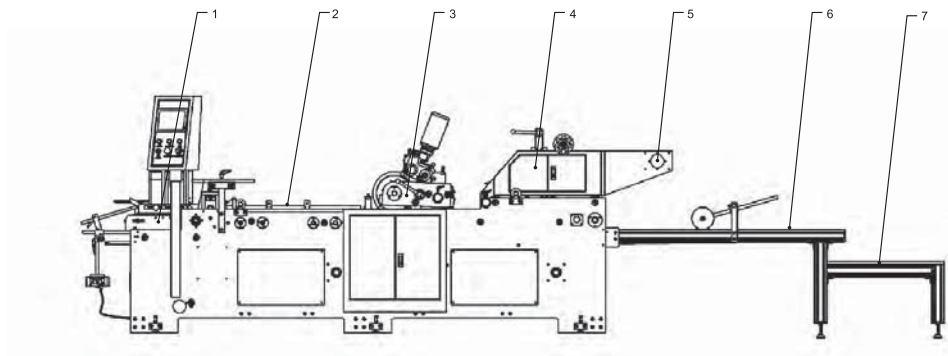
收纸系统

Paper receiving system

- 皮带输送，层叠式收纸机构。
- It adopts belt convey and stacked device to collect paper.



机械全图 Mechanical Drawing



- 1 给纸部
- 2 推规部
- 3 印胶部
- 4 贴膜部
- 5 上膜部
- 6 输送部
- 7 收纸部

技术参数 Technical Parameters

机型 Model	TC-650	TC-1100
最大纸张规格 Max Paper Size	650mm*650mm	650mm*970mm
最小纸张规格 Min Paper Size	100mm*80mm	100mm*80mm
小规格纸品长度范围 Small size paper length range	120 ≤ 纸品长度 ≤ 320 mm 120 ≤ paper length ≤ 320mm	120 ≤ 纸品长度 ≤ 320 mm 120 ≤ paper length ≤ 320mm
大规格纸品长度范围 Big size paper length range	300 ≤ 纸品长度 ≤ 650mm 300 ≤ paper length ≤ 650mm	300 ≤ 纸品长度 ≤ 970mm 300 ≤ paper length ≤ 970mm
最大开窗尺寸 Max Patch Size	380mm × 300mm	380mm*500mm
最小开窗尺寸 Min Patch Size	40mm × 40mm	40mm*40mm
总功率 Power	6.5 KW	8.5KW
塑料薄膜厚度 Film Thickness	0.03-0.25mm	0.03-0.25mm
机器重量 Machine Weight	2000kg	2500kg
机器外形尺寸 Machine Size	5.5*1.6*1.8 (m)	5.5*2.2*1.8 (m)
最大生产速度 Max.Speed	20000张/小时(PCS/H)	20000张/小时(PCS/H)

由于设计或制造上的必要，可能会更改规格或尺寸，恕不另行通知
Specification may be slightly adjusted for better use.