

设备简介 | INTRODUCTION

该机器用于生产带手柄的手提纸袋。由手柄工位制作好的圆绳和扁绳纸片自动喂入主机，通过输送系统将做好的手柄传送给切柄、压柄、粘柄、压柄的工位，然后将纸色或印刷好的筒状纸进行粘片点胶、粘片胶涂胶、自动粘片手柄，再由主机将粘有手柄的纸袋进行压边、裁切、切断、压扁、底部涂胶、袋底成形并输送出袋，整个过程一次性同步完成。真正实现了全自动化生产，显著有效节省人工成本。

整机采用日本原装进口三菱伺服电控系统，确保整机能够快速稳定地运行，又能有效地减少纸袋尺寸调整的时间，生产的纸袋及成品精确度高，稳定性强，维护简便，生产高效，是各大印刷厂及生产纸袋厂家的理想选商设备。

This machine is specially designed to make paper shopping bags with handles in a fully automatic way. The handles will be delivered to the main machine after being produced by the handle making unit, and being cut and glued to the paper. This machine can form the paper bag in one process from the paper roll, handle patching, side gluing, tube forming & cutting, bottom creasing & gluing and forming to bags, collection in the control of servo motors (Mitsubishi brand, imported from Japan) to ensure the high precision and stability, simple maintenance and high efficiency. Thus it is an ideal equipment for printing houses and paper bag manufacturers.



圆扁绳全自动纸袋机系列

Automatic paper bag machine with rope & flat handles series

圆绳手柄/Twisted rope handle	350QB	450QB
手柄绳高/Handle rope height	90-100mm	90-120mm
手柄绳间距/Handle rope distance	76mm	95mm
手柄绳直径/Handle rope diameter	φ3-5.5mm	φ3-6mm
手柄贴片长度/Handle patch length	152mm	190mm
手柄贴片宽度/Handle patch length	42.5-50mm	42.5-50mm
手柄贴片纸卷直径/Paper patch roll dia	φ1200mm	φ1200mm
手柄贴片纸卷宽/Paper patch roll width	85-100mm	85-100mm
手柄贴片纸克重/Paper patch gram	80-150g/m ²	80-150g/m ²

扁绳手柄/Flat handle	350QB	450QB
扁绳绳成型高度/Flat handle height	100mm	100mm
扁绳绳成型间距/Flat rope distance	76mm	95mm
扁绳原纸克重/Paper gram for handle	100-130g/m ²	100-130g/m ²
扁绳绳宽/Flat rope width	12mm	15mm
手柄贴片长度/Handle patch length	152mm	190mm
手柄贴片宽度/Handle patch width	42.5-50mm	42.5-50mm
手柄贴片纸卷直径/Paper patch roll dia	φ1200mm	φ1200mm
手柄贴片纸克重/Paper patch gram	100-150g/m ²	100-150g/m ²

主机/Main machine	350QB	450QB
纸卷宽度/Roll paper width	420-1090mm	650-1370mm
最大纸卷直径/Max. dia of roll paper	φ1500mm	φ1500mm
卷心内径/Core dia of roll paper	76mm	76mm
纸张克重/Paper gram	60/80-150g/m ²	65-150g/m ²
纸袋宽度/Finished bag width	130/180-350mm	230-450mm
纸筒长度/Paper tube length	260 (530mm含桶盖)	280 (630mm含桶盖)
纸袋底宽/Bag bottom width	65-180mm	80-220mm

整机/Whole machine	350QB	450QB
最大生产速度/Max production speed	100-150bags/min	100-140bags/min
总功率/Total power	33kW	33kW
机器重量/Machine Weight	20500KG	21500KG
外型尺寸/Overall dimensions	16000*5700*2500mm	16500*5900*2500mm



以上参数仅供参考，All parameters are subject to change without notice.