

### 设备简介 | INTRODUCTION

该机适用于生产带手把孔的手提纸袋。从卷筒进纸、上边胶、贴片（用于加固成品袋子的手把孔部位）、裁断、打手把孔、纸筒打扁、折底到出成品袋，整个过程一次性同步完成，并可选配同步连续印刷。成品纸袋使用功能性强，可广泛应用于商场购物、食品包装等。整机配有7套日本原装进口三菱伺服电机系统，精确度高，稳定性强，维护简便，生产高效，是各大印刷厂及生产纸袋厂家最为理想的选购设备。

This machine is specially designed to make square bottom paper bags with D cut for handle hole, and 4-color printing unit is equipped. It can form the paper bag in one process from the paper roll, printing, side gluing, paper patching (for reinforcement), tube forming & cutting, handle hole cut, bottom creasing & gluing and forming to bags collection in the control of seven servo motors (Mitsubishi brand, imported from Japan) to ensure the high precision and stability, simple maintenance and high efficiency.



### 卷筒方底开手把孔纸袋机系列

Reel fed square bottom paper bag machine with D cut series

#### 主要技术参数 : Technical Data

型号/Model	ZD-F350S
纸料宽度/Roll paper width	420-1090 mm
纸筒长度/Cut off length	260-530 mm
纸袋宽度/Finished paper bag width	130-350 mm
纸袋底宽/Bag bottom width	65-180 mm
纸袋克重/Paper gram	60-150 g/m <sup>2</sup>
贴片宽度/Paper patch width	100-150 mm
贴片长度/Paper patch length	50-100 mm
贴片克重/Paper patch gram	80-200 g/m <sup>2</sup>
卷筒最大直径/Max. dia. of roll paper	φ1500 mm
卷芯内径/Inner dia. of roll paper	φ76 mm
最大制袋速度/Max. production speed	150/200 bags/min
整机总功率/Total power	28 kw
机器重量/Machine Weight	12000 kg
外形尺寸/Over all dimensions(L*W*H)	14000*3300*1900 mm



CLL 卓能匠心智造，All parameters are subject to change without notice.