

设备简介 | INTRODUCTION

圆绳全自动纸袋机，用于生产平绳的手提纸袋。由手挽机将卷绳和贴片卷筒制成手挽，通过输送系统将手挽送至粘把机，粘把机将手挽涂布成色或印刷好的卷筒纸进行贴片点断，贴片点断后，由粘把机将贴片手挽的纸张进行涂胶、裁切、压扁、底部涂胶、袋底成形并输出袋，整个过程一次性同步完成。整机采用日本原装进口电控系统，生产的纸袋长度及容量的控制，精确度高，稳定性强，维护简便，生产高效，是各大印刷厂及生产纸袋厂家最为理想的造袋设备。

Paper bag making machine with handles in rope is specially designed to make paper bags with handles in one step. The handle making equipment forms the cord and paper roll to handles, which are delivered to handle pasting section to perforate, the plain or printed paper and glue, and are fed to main machine for side gluing, tube forming, cut-off, bottom creasing, bottom gluing, bag forming and bag collection. The electrical control system is Mitsubishi imported from Japan to ensure its high precision and stability, simple maintenance and high efficiency.



主要技术参数：Technical Data					
型号 / Model	ZD-F200Q	ZD-F260Q	ZD-F350Q	ZD-F450QX	ZD-F450Q
卷筒纸料宽度 / Roll paper width	280-650 mm	360-910 mm	420-1090 mm	650-1370 mm	650-1330 mm
最大纸卷直径 / Paper roll dia	φ1500 mm	φ1500 mm	φ1500 mm	φ1500 mm	φ1500 mm
卷心绳径 / Roll core dia	φ76 mm	φ76 mm	φ76 mm	φ76 mm	φ76 mm
纸袋重量 / Paper gram	50/65-150g/m <sup>2</sup>	50/65-150g/m <sup>2</sup>	60/80-150g/m <sup>2</sup>	70/80-150g/m <sup>2</sup>	80/90-150g/m <sup>2</sup>
纸袋宽度 / Paper bag width	80/110-200 mm	100/130-260 mm	130/180-350 mm	230-450 mm	230-450 mm
纸袋长度 / Cut off length	190-(370mm含绳宽)	260-(530mm含绳宽)	260-(530mm含绳宽)	280-(630mm含绳宽)	380-(780mm含绳宽)
纸袋宽度 / Gusset width	50-110mm	65-180mm	65-180mm	80-220mm	90-200mm
手挽绳高 / Handle height	70-100mm	70-100mm	90-120mm	90-120mm	90-120mm
手挽绳直径 / Handle rope dia	φ2.5-4.5mm	φ3-5 mm	φ3-5.5 mm	φ3-6 mm	φ3-6 mm
手挽贴片长度 / Handle patch length	95mm	114mm	152mm	190mm	190mm
手挽贴片宽度 / Handle patch width	42.5-50 mm	42.5-50 mm	42.5-50 mm	42.5-50 mm	42.5-50 mm
纸绳间距 / Rope distance	47.5mm	57mm	76mm	95mm	95mm
手挽贴片纸卷直径 / Roll paper (patch) dia	φ1200 mm	φ1200 mm	φ1200 mm	φ1200 mm	φ1200 mm
手挽贴片纸卷宽度 / Roll paper (patch) width	85-100 mm	85-100 mm	85-100 mm	85-100 mm	85-100 mm
手挽贴片纸卷重量 / Handle patch gram	80-150 g/m <sup>2</sup>	80-150 g/m <sup>2</sup>	80-150 g/m <sup>2</sup>	80-150 g/m <sup>2</sup>	80-150 g/m <sup>2</sup>
最大生产速度 / Max. speed	100-150bags/min	100-150bags/min	100-150bags/min	100-140bags/min	90-130bags/min
机器总功率 / Total power	30KW	30KW	30KW	30KW	30KW
机器重量 / Machine weight	15500 KG	17500 KG	18500 KG	19500 KG	20500 KG
外型尺寸 / Overall dimension (L*W*H)	12500*5500*2500mm	13500*5600*2500mm	13500*5700*2500mm	14500*5800*2500mm	15000*6000*2500mm

圆绳全自动纸袋机系列  
Automatic paper bag machine with rope handles series



以上参数仅供参考，All parameters are subject to change without notice.