

### 设备简介 | INTRODUCTION

尖底纸袋机主要生产带Mid的尖底纸袋，并带有印刷涂线功能。该机采用欧洲技术，对纸袋进行烫孔，在成袋后进行打捆，生产性能稳定高效，且袋口平整美观，同时也适用于更大范围的纸袋范围。配有日本原装进口三菱伺服系统，自动化程度高，更换纸袋的长短规格只需通过触摸屏即可方便快捷地完成。

This machine is used to make paper-based flat bottom paper bags in one process from roll paper, printing (line, perforating, side gluing, tube forming & cutting, snapping and bottom folding to bag collection in the control of servo motors (Mitsubishi brand, imported from Japan) to ensure the high precision and stability, simple maintenance and high efficiency.



主要技术参数 : Technical Data	
型号/Model	ZNS-350Y
纸料最大宽度/Max. roll paper width	1090mm
纸料最大直径/Max. diameter of roll paper	φ1500mm
纸料芯内径/Inside diameter of paper	φ76mm
纸袋宽度/Finished paper bag width	80-350mm
纸袋长度/Cut-off length	180-720mm
M位宽度/Gusset width	20-150mm
折底宽度/Bottom folded width	20-40mm
纸袋克重/Paper gram	35-80 g/m <sup>2</sup>
最大制袋速度/Max. Production speed	200-500 bags/min
线速度/Line speed	100m/min
机器总功率/Total power	31kw
机器重量/Machine Weight	9500kg
外形尺寸/Over all dimension(L*W*H)	12000*2200*2700mm

印刷部分/In-line printing part	
最大印刷宽度 Max. Print width	1160mm
印刷长度/Repeated printing length	300-800mm
机械印刷速度/Mechanical printing speed	10-80m/min
印刷速度/Production printing speed	10-60m/min
版材厚度/Plate thickness	1.7/2.28/2.84mm
印刷组数/Printing group	滚筒/网纹辊/胶辊/Cylinders/Anilox/Rollers
滚筒周长/Cylinder perimeter	300-800mm
印刷版材/Printing plate	树脂版/胶版 Resin/rubber plate
传动方式/Transmission way	齿轮传动 Gear driven
印刷套色/Printing register	360度旋转 360 degree rotation
调节方式/Adjusting way	手动 Manual
滚筒版调节/Cylinder clutch	手动 Manual
加热烘干方式/Heating way	先吹风机再加热 Electric heating after blowing
加热区/Heating zone	2根 2 zones
辅助烘干长度/Aux heating length	1.3m
风机/Blower	2KW
主机调速/Speed adjust	变频器 Frequency converter

全自动尖底印刷连线纸袋机系列  
Automatic flat bottom paper bag machine with printing series



以上参数仅供参考，All parameters are subject to change without notice.